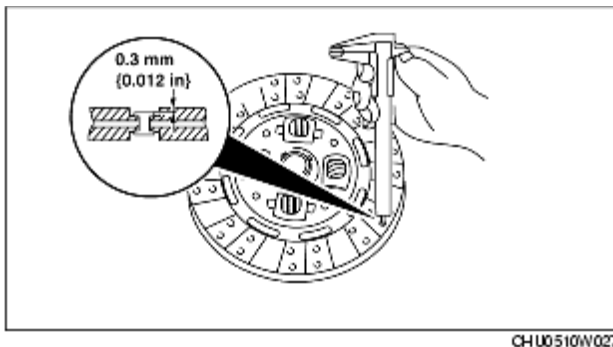


CLUTCH DISC INSPECTION

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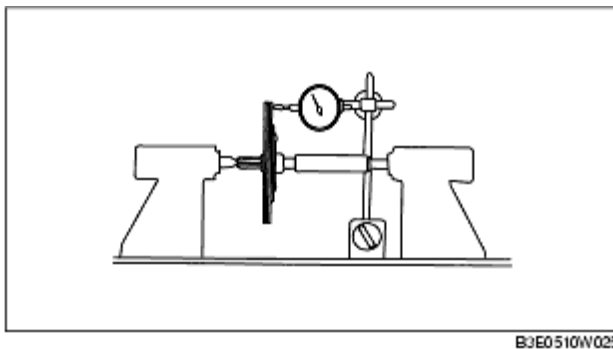
1. Remove the clutch disc.
2. Inspect the lining surface for discoloration and grease adhesion.
3. Inspect the torsion spring for weakness and the rivet for looseness.
4. Using a vernier caliper, measure the depth between the lining surface and the rivet head.



Minimum depth
0.3 mm {0.012 in}

- If it is less than the minimum specification, replace the clutch disc.

5. Measure the clutch disc runout using a dial gauge.



Maximum runout
0.7 mm {0.028 in}

- If it exceeds the maximum specification, replace the clutch disc.

6. Install the clutch disc.